

Claims

1. A multireactive polymerizable mesogenic compound of formula I

5 R^1 -MG- R^2 I

wherein

10 R^1 is halogen, ⁵⁵⁸CN, ⁶⁵⁸⁻⁶⁵⁶OCN, NCS, NO₂ or a chiral or achiral alkyl radical with 1 to 30 C atoms which may be unsubstituted, mono- or poly-substituted by halogen or CN, optionally one or more non-adjacent CH₂ groups being replaced, in each case independently from one another, by ⁶⁶⁴-O-, ⁶⁶⁴-S-, ⁶⁶⁴-NH-, ⁶⁶⁴-N(CH₃)-, ⁶⁶⁴-CO-, ⁶⁶⁴-COO-, ⁶⁶⁴-OCO-, ⁶⁶⁴-OCO-O-, ⁶⁶⁴-S-CO-, ⁶⁶⁴-CO-S-, ⁶⁶⁴-CH=CH- or -C≡C- in such a manner that oxygen atoms are not linked directly to one another, or alternatively has one of the meanings of R^2 or is P-(Sp-X)_n,

15 P is a polymerizable group,

20 Sp is a spacer group with 1 to 25 C atoms,

25 X is ^{continued 558}-O-, -S-, -CO-, -COO-, -OCO-, -OCO-O-, -CO-NH-, -NH-CO-, -OCH₂-, -CH₂O-, -SCH₂-, -CH₂S-, -CH=CH-COO-, -OOC-CH=CH- or a single bond,

n is 0 or 1,

30 MG is a mesogenic group, and

35 R^2 is straight-chain or branched alkyl with 1 to 25 C atoms which may be unsubstituted, mono- or poly-substituted by halogen or CN, optionally one or more non-adjacent CH₂ groups being replaced, in each case independently from one another, by -O-, -S-, -NH-, -N(CH₃)-, -CO-, -COO-, -OCO-, -OCO-O-, -S-CO-, -CO-S-, -CH=CH- or -C≡C- in

5 2. A multireactive polymerizable mesogenic compound according
to claim 1, wherein R¹ is a non-polymerizable group.

 3. A multireactive polymerizable mesogenic compound according
to ~~claim 1~~, wherein R¹ has one of the meanings of R².

10 4. A multireactive polymerizable mesogenic compound according to
claim 1, wherein MG is of formula II



15

20

25

35

5. A multireactive polymerizable mesogenic compound according to claim 1, wherein P is selected from $\text{CH}_2=\text{CW}-\text{COO}-$, $\text{WCH}=\text{CH}-\text{O}-$, $\text{CH}_2=\text{CH}-\text{Phenyl}-(\text{O})_k-$ and $\text{WHC}-\text{CH}-$, with W being H, CH_3 or Cl and k being 0 or 1.
6. A multireactive polymerizable mesogenic compound according to claim 1, wherein R^2 is substituted with 2, 3, 4 or 5 identical or different polymerizable groups P.
7. A multireactive polymerizable mesogenic compound according to claim 1, wherein R^2 is a group of one of the following formulae
- X-alkyl- $\text{CHP}^1-\text{CH}_2-\text{CH}_2\text{P}^2$
 - X-alkyl- $\text{C}(\text{CH}_2\text{P}^1)(\text{CH}_2\text{P}^2)-\text{CH}_2\text{P}^3$
 - X-alkyl- $\text{CHP}^1\text{CHP}^2-\text{CH}_2\text{P}^3$
 - X-alkyl- $\text{C}(\text{CH}_2\text{P}^1)(\text{CH}_2\text{P}^2)-\text{C}_a\text{H}_{2a+1}$
 - X-alkyl- $\text{CHP}^1-\text{CH}_2\text{P}^2$
 - X-alkyl- CHP^1P^2
 - X-alkyl- $\text{CP}^1\text{P}^2-\text{C}_a\text{H}_{2a+1}$
 - X-alkyl- $\text{C}(\text{CH}_2\text{P}^1)(\text{CH}_2\text{P}^2)-\text{CH}_2\text{OCH}_2-\text{C}(\text{CH}_2\text{P}^3)(\text{CH}_2\text{P}^4)\text{CH}_2\text{P}^5$
 - X-alkyl- $\text{CH}((\text{CH}_2)_a\text{P}^1)((\text{CH}_2)_b\text{P}^2)$
 - X-alkyl- $\text{CHP}^1\text{CHP}^2-\text{C}_a\text{H}_{2a+1}$
- wherein

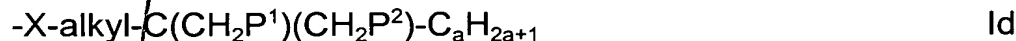
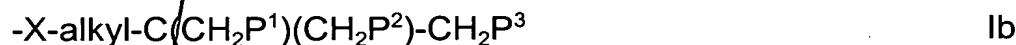
alkyl is straight-chain or branched alkylene with 0 to 12 C atoms which may be unsubstituted, mono- or polysubstituted by halogen or CN, it being also possible for one or more non-adjacent CH₂ groups to be replaced, in each case independently from one another, by -O-, -S-, -NH-, -N(CH₃)-, -CO-, -COO-, -OCO-, -OCO-O-, -S-CO-, -CO-S-, -CH=CH- or -C≡C- in such a manner that oxygen atoms are not linked directly to one another,

a and b are identical or different integers from 0 to 6,

X has one of the meanings of formula I, and

P¹ to P⁵ independently have one of the meanings of P.

8. A multireactive polymerizable mesogenic compound according to claim 5, wherein R² is a group of one of the following formulae





alkyl is straight-chain or branched alkylene with 0 to 12 C atoms which may be unsubstituted, mono- or polysubstituted by halogen or CN, it being also possible for one or more non-adjacent CH₂ groups to be replaced, in each case independently from one another, by -O-, -S-, -NH-, -N(CH₃)-, -CO-, -COO-, -OCO-, -OCO-O-, -S-CO-, -CO-S-, -CH=CH- or -C≡C- in such a manner that oxygen atoms are not linked directly to one another,

P^1 to P^5 independently have one of the meanings of P .

9. A multireactive polymerizable mesogenic compound according to claim 1, wherein alkyl is $-(CH_2)_c-$, with c being an integer from 0 to 12.

10. A multireactive polymerizable mesogenic compound according to claim 1, wherein each P is independently of each other acrylate, methacrylate, vinyl, vinyloxy, epoxy or p-vinylphenoxy.

11. A polymerizable mesogenic composition comprising at least two components, wherein at least one component is a compound according to claim 1.

35

class
252

12. A linear or crosslinked polymer obtained by polymerizing a polymerizable mesogenic compound according to claim 1.
13. A linear or crosslinked polymer obtained by polymerizing a polymerizable mesogenic compound according to claim 11.
14. A polarizer, optical retardation or compensation film, alignment layer, colour filter, holographic element, liquid crystal display, PDLC, polymer gel, polymer stabilized cholesteric texture (PSCT) display, adhesive, synthetic resin with anisotropic mechanical properties, cosmetic, diagnostic, liquid crystal pigment for decorative and/or security applications, or article for nonlinear optics or optical information storage comprising a compound according to claim 1.
15. A polarizer, optical retardation or compensation film, alignment layer, colour filter, holographic element, liquid crystal display, PDLC, polymer gel, polymer stabilized cholesteric texture (PSCT) display, adhesive, synthetic resin with anisotropic mechanical properties, cosmetic, diagnostic, liquid crystal pigment for decorative and/or security applications, or article for nonlinear optics or optical information storage comprising a composition according to claim 11.
16. A polarizer, optical retardation or compensation film, alignment layer, colour filter, holographic element, liquid crystal display, PDLC, polymer gel, polymer stabilized cholesteric texture (PSCT) display, adhesive, synthetic resin with anisotropic mechanical properties, cosmetic, diagnostic, liquid crystal pigment for decorative and/or security applications, or article for nonlinear optics or optical information storage comprising a polymer according to claim 12.